

Nursing care beds

.bock[®]///

- belluno
- livorno low
- combiflex / combiflex fc
- practico 25/80
- practico economic



Dear valued customer,

with your decision to purchase a nursing care bed from Hermann Bock GmbH, you are receiving a long-lasting care product with superior functionality at the highest safety level. Our electrically operated nursing care beds guarantee optimal lying comfort and allow professional care at the same time. This product was designed with a focus on persons in need of care, whose confidence must be reinforced and whose life needs protection. With this health care product, we meet these requirements.

We urge you to prevent potential malfunctions and the risk of accidents by complying strictly with the safety and operating instructions and by carrying out the necessary maintenance.

A handwritten signature in black ink, reading "Klaus Bock". The signature is written in a cursive, flowing style with a large, stylized 'K' and 'B'.

Klaus Bock

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1 Preface and general instructions

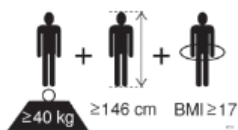
The various bed systems from Hermann Bock meet special requirements for the use in care and treatment facilities as well as for home care. Reliable functionality and a long product life make each bed particularly valuable. Our beds need little maintenance with proper operation and care. Each bed from Hermann Bock must pass quality testing in a final inspection before it is shipped anywhere. The beds are manufactured according to the current standards for medically used beds and tested accordingly.

The beds comply with the EN 60601-2-52 standard. The electrical building components comply with safety standard EN 60601-1 for medical devices. Nursing care beds are medical devices and are to be assigned to Class 1. nursing care beds

These standards divide the beds in five different areas of use:

1. Intensive care in a hospital; intensive care bed
2. Short-term care in a hospital or other medical facility; patient bed in the hospital
3. Long-term care in medical environment; stationary nursing care bed
4. Care at home, pure so-called "HomeCare bed"
5. Home-care nursing service

1.1 Intended purpose



The nursing care bed is suitable for persons in need of care (adults) who are at least 146 cm tall. The weight of the person may not exceed 165kg or 185kg (depending on the model, see Chapter 4.1) and must be more than 40kg. The body mass index (BMI = Weight of the person (kg) / (body size of the person (m)²) must be greater than or equal to 17.

The nursing care bed may be used in homes for the elderly or nursing homes and rehabilitation facilities. It is used to alleviate a disability and/or to facilitate the lives of people who are in need of care or to make the work of their caregivers easier. Furthermore, the nursing care bed was also designed as a convenient solution for the home care of frail people and persons in need of care, as well as for home care of people with disabilities. Accordingly, the nursing care beds are designed to be used for the application environments 3 to 5. Any other use is considered improper and is excluded from a possible liability claim.

The Trendelenburg function may be used exclusively under supervision of medical professionals. The beds, which are determined for application environment type 4, are equipped with a hand control which is unable to operate the Trendelenburg function.

The nursing care bed is not suitable for use in hospitals. If the nursing care bed is equipped with open wheels, the nursing care bed is suitable for the transport of patients. The nursing care bed is mobile with the patient resting in it. To prepare for this, lock the castors and move the lying surface to the lowest horizontal position. Unlock the castors and move the bed. After the transport, lock the castors. If the nursing care bed is equipped with a roller cover, the nursing care bed is not designed for transporting patients. The beds can only be moved within the patient's room - even during patient positioning - for cleaning or better access to the patient, for example. If the nursing care bed is equipped with adjustable feet, it is not possible to move the nursing care bed.

The bed is suitable for the re-use. Please observe the instructions for cleaning, care and disinfection in these assembly and operation manual. Special attention must also be paid to the information regarding the inspections.

Attention: The beds come with no special connection options for a potential equalisation. Electrical medical devices connected to the patient intravascular or intracardiac may not be used. The operator of the medical products has to ensure that the combination of the equipment meets the requirements of EN 60601-1.

This user manual contains safety instructions. All persons working with the beds must be acquainted with the contents of these instructions. Improper operation can result in personal injuries.

1.2 Definition of person groups

Operator

Operators (e.g. medical supply stores, specialist dealers, facilities and cost units) include all physical or juridical persons, who use the beds or have the beds used for medical purposes. The briefing on the use of the product shall generally be conducted by the operator.

User

Users are persons whose training, experience or briefing on the product allows them to operate the nursing care bed or carry out works on it. The user is able to recognize possible hazards and/or to avoid them and to assess the health condition of the patient.

Patient/resident

Persons in need of care as well as disabled and fragile people who are lying in the nursing care bed.

Qualified personnel

Employees of the operator are referred to as qualified personnel. They are entitled to deliver the nursing care bed, assemble, dismantle and transport it, on the basis of their training or instructions. Besides knowing how to operate, mount and demount the nursing

care bed, these persons must be instructed according to the guidelines concerning the cleaning and disinfection of the nursing care bed.

1.3 Safety instructions

The intended use/operation of all moving parts is as important for the safety of the persons in need of care as well as for the relatives and the caregivers/nursing staff to avoid potentially dangerous situations. This requires the correct installation and operation of the bed. The individual physique of the person in need of care as well as type and the extent of their disability must be taken into account by all means when operating the bed.

Avoid dangers, accidental motor adjustments and incorrect operation by using the disabling function. When the operator, e.g. the caregivers or the care providing relative leaves the room, the entire operating functions of the bed should be disabled via the hand control. This is achieved by operating the key of the hand control. First, lower the lying surface to the lowest position and activate the lock function with a twist of the keylock (located in the key lock on the backside). Remove the key and check the function of the hand control for safety reasons. Make sure that it is indeed locked.

These recommendations apply particularly:

- if the person in need of care cannot operate the hand control safely due to certain disabilities;
- if the person in need of care or the caregivers could be at risk due to those accidental adjustments;
- if the side rails are in a raised position and there could be danger of trapping and crushing,
- if children are unsupervised in the room with the bed.

Always make sure that the hand control (when not in use) is securely hooked in the support hook at the bed and cannot drop.

As a general rule, the bed should be operated by instructed nursing staff/caregivers, relatives or in attendance of instructed persons.

When adjusting the lying surface, it is particularly important to ensure that no limbs are placed within the adjustment range of the side rails. If the side rails are adjusted, pay attention to the correct lying position of the person in need of care.

Prior to making any electrical adjustment, it should, as a general rule, be made sure that no limbs are positioned in the adjustment range between the chassis and the head or foot part, especially that there are no persons or animals in the area between the floor and the raised lying surface. Danger of being crushed is particularly high in these areas. Always

beware of objects that are located close to or even below the nursing care bed. This can lead to damages.

The permitted person's weight depends on the total weight of the equipment that has been mounted to the bed (mattresses and other electronic medical devices). For safe working load, please refer to the type plate on the lying surface frame of the bed.

To take the bed out of operation and to end the operation safely, pull the power plug out of the socket.

1.4 Service life / warranty

This nursing care bed was developed, designed and manufactured for safe operation over a long period of time. With proper operation and maintenance, this nursing care bed has an expected service life of 7 to 10 years. The service life depends on operating conditions and frequency. In the furnishing sector, for example, a service life of 15 years is to be expected.

Attention: Unauthorised technical changes to the product voids all warranty claims. This product is not approved for the North American market, particularly not for the United States of America (USA). Distribution and use of the nursing care bed in these markets, including through third parties, is prohibited by the manufacturer.

1.5 Requirements for the installation location

The company Hermann Bock GmbH is not liable for damages which might arise from the daily usage on the floor.

To avoid floor indentations, floor should correspond to the recommendations of the FEB - Fachverband der Hersteller elastischer Bodenbeläge e.V. (Association of Elastic Floor Coverings Manufacturers). To do this, the technical information FEB No. 3 can be referenced.





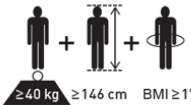

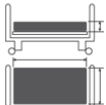







Hazard note by Bock

Simultaneous use of electrical appliances particularly in the vicinity of the operational bed may result in small electromagnetic interactions of these electric devices, e.g. static noise in the radio. In such rare events, increase the distance of the devices. Do not use the same socket or temporarily switch off the interference source and/or the disturbing or disturbed device. If the bed should be operated with electrical medical equipment (contrary to its intended use), the functions of the bed must first be disabled via the integrated lock function in the hand control for the duration of the application.

1.6 Type plate

Each nursing care bed is marked with an individual and a general type plate.

Individual and general type plate

<p>(1) Model: xxx</p> <p>(2) Date of manufacturing: xx.xx.xxxx</p> <p>(3) Serial no. xxxxxxxx-xxx</p> <p>(4) xxx V ~ xx HZ max. x A</p> <p>(5) Duty cycle xx % (x min ON / xx min OFF)</p> <p>(6) Motor protection class IPX4</p> <p>(7) $\frac{\text{max}}{\Delta} = \text{xxx kg}$ $\frac{\text{min}}{\Delta} = \text{xxx kg}$</p> <p>(8) Hermann Bock GmbH - Nickelstr. 12 D-33415 Verl / Tel. +49(0)1805/262500</p>	    Made in Germany
         Made in Germany	
<p>.bock</p> <p></p> <p>Hermann Bock GmbH Nickelstr. 12 33415 Verl - Germany phone: +49 5246 9205-0 www.bock.net</p> <p>890.02355</p>	

(9)

- (1) Model designation
- (2) Manufacture date: Day, month and year
- (3) Serial number: Order number - running number
- (4) Mains voltage, mains frequency and power input
- (5) Duty cycle
- (6) Drive protection class
- (7) Maximum patient weight / safe working load
- (8) Manufacturer
- (9) Symbols (located on the right side)

Explanation of the symbols:



Conformity mark according to the medical device regulation



Symbol for observance of the user manual



Within the European Union, this product must be disposed via the separated municipal waste. Product may not be disposed of as household waste.



Medical application part type B



Use only in dry rooms



Protection class II (double insulation, insulated for protection)

IPX4

Protection of electrical equipment against splashing water



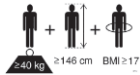
Symbol for maximum patient weight



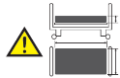
Symbol for safe working load



Symbol for the identification of a medical device



Patient population



Follow the instructions appropriate for mattress size and thickness



Address of the manufacturer



2 General description of the functions

Construction design and function

Corrosion protection

The Hermann Bock GmbH nursing care beds are developed and constructed in such a way that they can function long and safely. For this reason, all materials that may corrode are protected accordingly. All metal parts are equipped with a surface protection. The steel parts are either galvanised or stove-enamelled with a PES powder coating and the aluminium profiles are anodised.

The lying surface with 4 function areas

The lying surface consists as standard of a slatted comfort frame (can alternatively be fitted with aluminium slats or special suspension systems) and is divided into four functional areas: Backrest, solid seat, upper and lower leg rest.

The comprehensive lying surface frame is welded from a steel tube. The steel tubes are stove-enamelled with a PES-powder coating. The electric variable height adjustment of the lying surface is carried out with protective low-voltage DC motors (29 to 35V), and controlled with the smooth keys of the hand controller. The backrest can be adjusted electrically. The leg part consists of a foot support that is divided into two parts. With a touch of a button on the hand control, each individual position can be adjusted continuously. In the event of a power failure, the back and leg sections can be lowered using a 9-volt battery.

The chassis

The height adjustment of the beds is carried out via a base frame with single or double drive. The surface of the tubular steel structure is stove-enamelled with a PES-powder coating.

The side rail

Each nursing care bed can be equipped on both sides with two side rails at a special safety height. The side rails can be lifted and lowered through a rail. The sliding pieces run particularly smoothly and quietly with an impact damper, and each end is fitted with a functional cap. The side rail can be easily operated through an ergonomically designed release button. Depending on the model, shorter or longer divided side rail variations are available.

*The split side rails**

The nursing care bed is optionally available with split side rails. The divided side rails serve to protect against falling out and at the same time enable safe and comfortable boarding and alighting. By means of a simple release mechanism, each individual side rails element can be brought into a raised or lowered position.

* Not available on all model series.

Operating the telescopic divided side rails

Each side rail element can be adjusted independently from the rest of the side rail parts. The release buttons for adjustment are on the bottom of the telescopic post and on the top of the appropriate end panel of the nursing care beds, right next to the metal guides for the side guard rail bars.



To lower a side rail element, grasp the upper knob of the centre post with one hand, **lift it slightly** and press the release button on the centre post inwards with the other hand (Fig. 1). The side rail opens at the corresponding place and can be easily lowered downwards as far as it will go. The side rail is now positioned diagonally (Fig. 2).

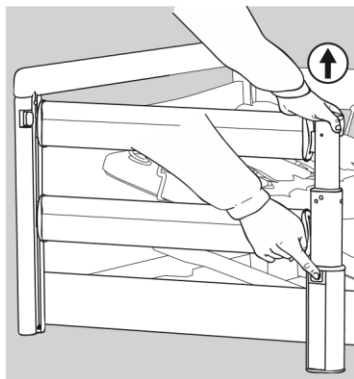


Fig. 1

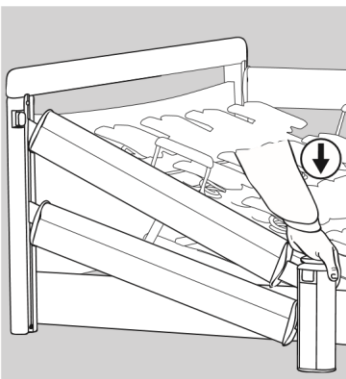


Fig. 2

To lower the other side as well, grasp the side rail on the side of the end panel in the gripping groove, release the release button on the end panel (Fig. 3) and slowly lower the side rail downwards. The side rail is now in the lowered position (Fig. 4).

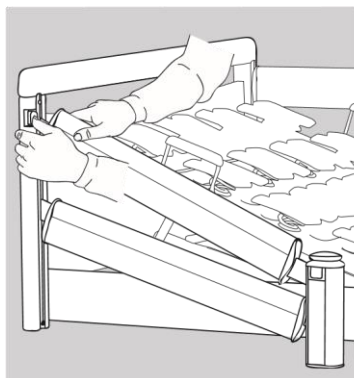


Fig. 3

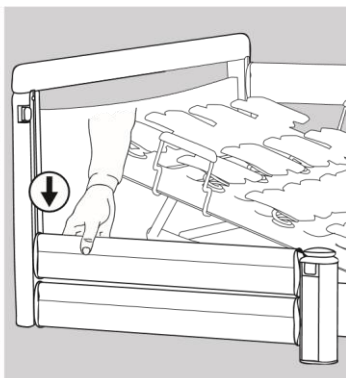


Fig. 4

If the side rail element should be placed in the top position to aid in fall prevention, reach with both hands in the centre of the gripping groove in the upper side guard rail, and pull it upwards until you hear it click into place at both ends. The side rail is now in the raised position (Fig. 5).

The operation of the continuous side rails

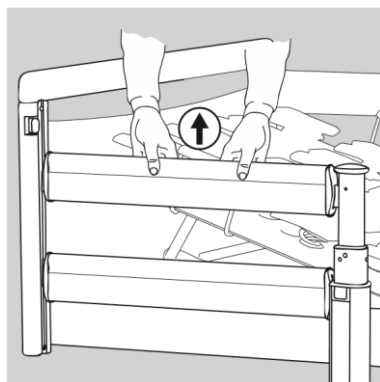
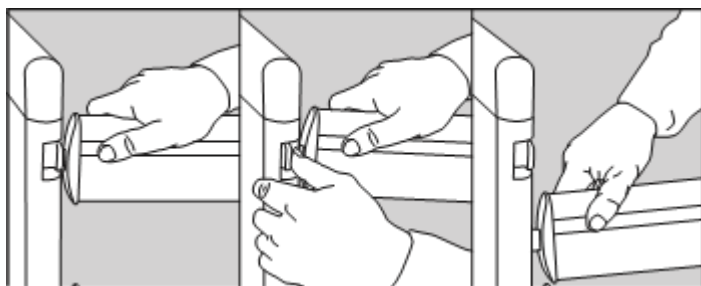


Fig. 5

The release button for adjusting the continuous side rails is located at the top of the inner sides of the head and foot parts directly next to the metal guides for the side guard rails.

If the side rails are to be lowered, grasp the provided gripping groove of the upper side guard rail (Fig. 6), lift the side rail slightly and press the release button on one side of the head or foot part (Fig. 7). The side rail is released on the corresponding side and can easily be lowered down to the stop (Fig. 8). The side rail is now diagonal. To lower the other side as well, carry out the previously described steps on the opposite end. The side rail is now in the lowered position.

Please observe: Be sure to raise the side rail slightly, and only then press the release button!



If the side rails are to be brought into the upper position as protection against falling out, grasp the upper side guard rail in the middle of the gripping groove and pull the side rail upwards until it audibly engages at both ends. The side rail is now in a pulled-up position.

The side rails first and foremost serve as a fall prevention. In the case of very emaciated persons in need of care, this protection is no longer sufficiently provided by the side rails and additional protective measures must be taken, e.g. by adding a push-fit side rail padding (accessory).

The distances of the continuous side rails must be less than 12 cm. When using the continuous side rails, they may not remain in a diagonal position.

Fig. 1: Continuous wood / steel side protection, divided into two parts

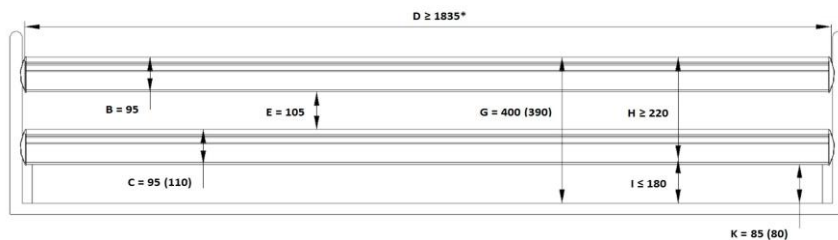


Fig. 2: Continuous wooden side rail, divided into three parts

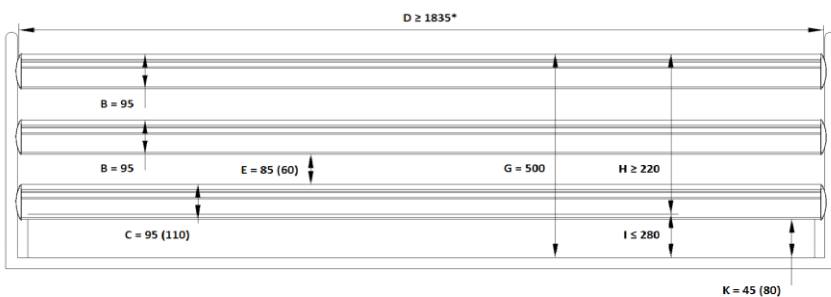


Fig. 3: Telescopic wooden side rail, double post in the middle

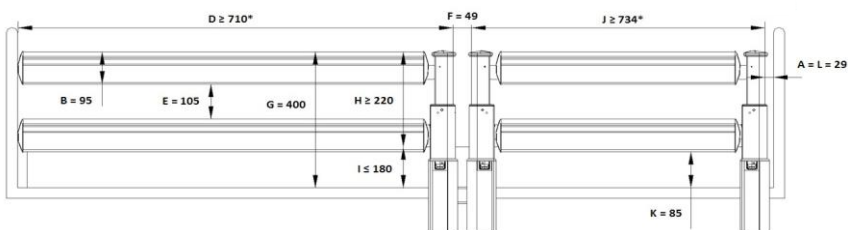
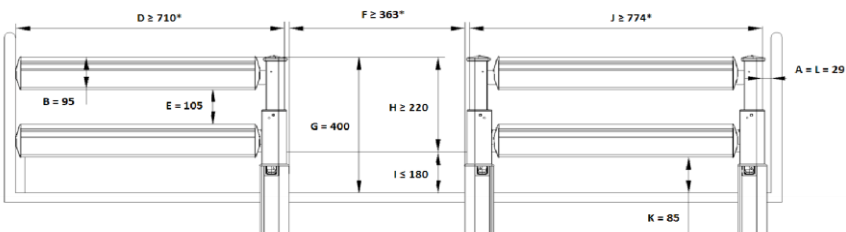


Fig. 4: Telescopic wooden side rail, solo post in the middle



Description	
<p>All dimensions in mm.</p> <p>* Depending on the length of the lying surface</p> <p>The single post at the head and leg end is optional.</p> <p>The dimension in brackets is optional</p>	
Item numbers	
Designation	Item no.
Continuous wood / steel side rail	
Two-part (Fig. 1)	
Wood side rail (set: 95 / 95mm)	90223
Wood side rail (set: 95 / 110mm)	91247
Steel side rail (set: 95 / 110mm)	91314
Three-part (Fig. 2)	
Wood side rail (set: 95 / 95mm)	91566
Wood side rail (set: 95 / 110mm)	91531
Telescopic wooden side rail	
Duo-post central (Fig. 3)	
Duo post	91210
Wood side rail (set: 95 / 95m)	80344
Wood side rail foot (set: 95 / 95m)	80345
Solo-post central (Fig. 4)	
Solo post (head right, foot left)	91211
Solo post (head left, foot right)	91212
Wood side rail (set: 95 / 95mm)	80346
Posts at head and foot part (without Fig.)	
Solo post (head right, foot left)	91211
Solo post (head left, foot right)	91212
Wood side rail continues (set: 95 / 95mm)	80346

Legend	
Area Description	
A	Distance between the headboard and the side rail
B	Height 1 of side rail
C	Height 2 of side rail
D	Width 1 of the side rail
E	Distance between the elements within the Side rail
F	Distance between the divided side rails
G the	Distance between the lying surface and the upper edge of side rail
H	Height of the top edge of the side rail above the mattress without compression
I	Thickness of the mattress for the intended use
J	Width 2 of the side rail
K	Smallest dimension between side rail and lying surface (or the panel, if any)
L	Distance between the foot part and the side rail

Hazard note by Bock

Use only original Bock side rails, which are available as accessories for every nursing care beds. Use only technically flawless and non-damaged side rails with the permissible gap dimensions. Make sure that the side rails are engaged securely.

Before installation of the side rail and each new use, inspect all mechanical parts on the bed frame, and all parts of the side rails, and all parts which secure the side rails, for any possible damages.

The operation of the side rail should be done with great care. Fingers can be quickly pinched between the longitudinal pieces.

3 Electric parts

3.1 The drive unit by Limoss and Ilcon

The drive unit consists of a double drive with two separate drive units for the electrically movable adjustment of the backrest and leg rest. The level adjustment of the lifting frame is adjusted via one or two individual drives (depending on the model). The level adjustment drive is connected to the control box via a helical cable. In the plug-in power supply, the input voltage is converted into a protective low voltage of maximum 35 VDC direct current. The motors and the hand control function with this non-hazardous low voltage. The cables are double-insulated and the mains plug has a primary fuse.

The internal emergency lowering is carried out via a 9 V block battery. Furthermore, power adjustment allows for constant speed of the functions. Therefore, the safety functions comply with protection class II and the moisture barrier protection type IPX4.

The maximum duty cycle is specified on the (type plate) of the bed. For example, 10% duty cycle (2 min. ON / 18 min. OFF) means that any electronic adjustment can be performed for a max. of 2 minutes within a timeframe of 20 minutes (protection against overheating).



9 V block battery for emergency lowering

If the maximum setting time of two minutes is exceeded e.g. by someone continuously playing with the hand control which could lead to an overheating of the servomotors, the thermal fuse immediately shuts off the power supply to the bed. After a cooling down time of approx. one hour, the power will be automatically supplied again.

Hazard note by Bock

The 9-volt batteries in the controller should be checked once a year for their functionality and replaced if necessary. When not in use, the batteries should be removed in order to avoid potential damage from the use of old batteries.

In addition, regular visual inspections must be carried out.

3.2 The drive unit by Dewert

The drive unit consists of individual drives for the electrical adjustment of the backrest and leg rest. The level adjustment is performed with two individual drives that are attached to the chassis. The motors and the hand control are connected to the inner control box. A power supply converts the input voltage into a low voltage power of max. 29 VDC (direct current). The motors, controller and the hand control function with this non-hazardous low protective voltage. The cables are double-insulated and the mains plug has a primary fuse.

Internal emergency lowering is carried out by loosening the locking pin on the motor mountings. Furthermore, power adjustment allows for constant speed of the functions. Therefore, the safety functions comply with protection class II and the moisture barrier protection type IPX4.

The maximum duty cycle is specified on the (type plate) of the bed. For example, 10% duty cycle (2 min. ON / 18 min. OFF) means that any electronic adjustment can be performed for a max. of 2 minutes within a timeframe of 20 minutes (protection against overheating).

If the maximum setting time of two minutes is exceeded by two minutes, e.g. someone plays continuously with the hand control, which could lead to overheating of the controller or drives, the thermal fuse immediately shuts off the power supply to the bed. After a cooling down time of approx. one hour, the power will be automatically supplied again.

Emergency lowering - back part

In case of power or drive system failure, you can lower the elevated back part manually.

Must be carried out always by two people!



One person lifts the back part slightly (to take pressure off) and holds it in this position. As next step, the second person removes the locking pin from the motor.



The motor is now separated from the back part and can be swivelled downwards.

Once the second person has left the danger zone, the first person can lower gently the back part.



Hold the back part by all means until it is fully lowered.



Hazard note by Bock

Emergency lowering may be only carried out in an emergency by people who safely master this operation.

Absolutely disconnect the bed from the mains as long as the motors have not been mounted again.

3.3 Caution: Electric drive

The electrically operated nursing care bed enables the person in need of care to support the recovery process psychologically and physically and at the same time relieve pain through its various functions. Electrically operated beds that are medical products need special care in regards to constant safety checks. This includes safety-conscious handling of the bed, daily inspection of electrical equipment and proper maintenance and cleaning.

To prevent damages to the cables, wiring should be conducted outside of the area in which damages could be caused. Furthermore, avoid touching the sharp parts. To prevent injury through an electric shock, avoid the possibilities of too high contact voltages. These circumstances may especially be the case if the power cable is damaged, if inadmissible and excessive leakage currents exist, or if liquid was spilled into the motor housing, e.g. during improper cleaning. This damage can cause malfunction of the controller, which could result in unwanted movements of single bed elements, posing a risk of injury for the operator and the person in need of care.

Hazard note by Bock

All drive components must not be opened!

Troubleshooting or exchanging single electrical components may only be performed only by special qualified personnel.

Hazard note by Bock

The motors meet the water protection standard IPX4. Do not squeeze/crush the cables. Adjustment of moving parts may only be used for the intended use. Hermann Bock GmbH assumes no liability for unauthorized technical changes.

Hazard note by Bock

Do not try to fix failures on the electrical equipment itself. It could be fatal! Either call the customer service of Hermann Bock GmbH or an authorised/licensed electrician who conducts the troubleshooting in compliance with all relevant VDE regulations and safety regulations.

3.4 Drives

Hermann Bock GmbH equips nursing care beds with various drive systems from Limoss (dual drive system with external switching power supply), Ilcon (dual drive system with mains isolation) and DewertOkin (single drive systems with external switching power supply).

The various drive systems are comprised of the following components:

- | | |
|---------|--|
| Limoss: | - Box motor with dual drive system for the adjustment of the lying surface |
| | - 2 lift drives for the height adjustment |
| | - SMPS plug-in power supply |
| | - Hand control |
| Ilcon: | - Box motor with dual drive system for the adjustment of the lying surface |
| | - 2 lift drives for the height adjustment |
| | - Plug-in power supply with mains isolation |
| | - Hand control |
| Dewert: | - 2 dual drives system for the adjustment of the lying surface |
| | - 2 lift drives for the height adjustment |
| | - Controller |
| | - SMPS plug-in power supply |
| | - Hand control |

3.5 The external switch mode power supply SMPS (Limoss and Dewert)

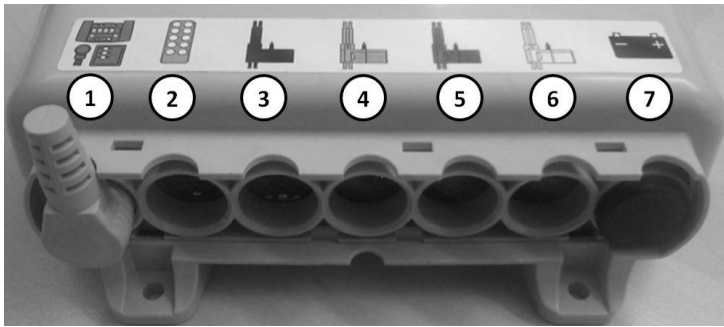
The Limoss and Dewert drives have a primary fuse in the plug-in power supply and an emergency lowering device. The plug-in part of the external switch mode power supply (SMPS) is an electronic transformer, which warms up only to a minimum degree under load and it is equipped with electronic performance monitoring. The result is a constant voltage up to the maximum load (no loss of speed) and a high level of protection against overloading. The external transformer ensures safety right from the socket because it converts the mains voltage directly into the safety low-voltage which is used to actuate the bed. It is connected via plug coupling to the mains supply line feeder cable and can be replaced separately if defective.

The plug-in power supply complies with the European directives for electrical household appliances. In standby mode, it also has a low energy consumption of maximum 0.5 Watt and can be used internationally with variable input voltages from 100 V to 240 V. Electro-magnetic alternating fields are not measureable on the SMPS adapter and in operation still lower than mains isolation.



The external switch mode power supply (Limoss)

3.6 The controller (Dewert)



Practico alu plus controller

The nursing care beds with single drives are equipped with a controller from DewertOkin GmbH. Four drives can be connected to the controller (sockets 3,4,5 and 6). The following colour coding is used for the plug assignment:

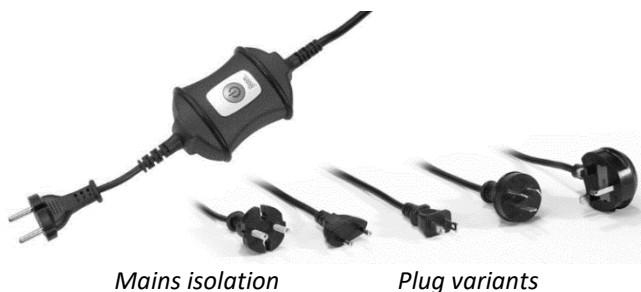
- Red: hand control or floor lighting
- Black: headboard of lying surface
- Yellow: foot part of lying surface
- Blue: Scissor drive - head
- White: Scissor drive - foot

Additionally, a floor lighting can be connected to the connection socket for the hand control (socket 2). Please make sure that a dummy plug is attached to the connector for the battery (socket 7) if no battery is connected. A jumper plug must be fitted to the connection for the additional control element (socket 1). The pigtail connector (not in Fig.) (cable that is run from the top of the controller) can be used to connect a reading lamp.

3.7 The mains isolation from ILCON

In addition to a high safety guarantee, the integrated ILCON mains isolation in the mains plug offers further practical advantages in use. When disconnected from the mains, the mains isolation prevents magnetic and electrical alternating fields in the bed. The mains isolation works independently of the mains and does not require an additional transformer for its "stand-by". When the drive is enabled, no power is consumed and a switching noise in the relay signals correct operation. Of course, the mains isolation is compatible with higher-level mains isolation switches. The ILCON mains isolation in the mains plug is activated by pressing the hand control button. A capacitor charged with direct current in the drive supplies current to the 2-pole relay in the mains isolation and switches the transformer in the drive on. This recharges the capacitor and prepares it for the next operation. After each release of the hand control key, the relay in the mains isolation switches off the house mains 2-pole. A switching noise signals the execution of this function.

The 9-volt battery for the emergency movement, installed as standard in the controller, buffers the mains isolation capacitor if necessary, if it has not been used for a long time and has thus lost its voltage. If the capacitor and the 9-volt buffer battery are exhausted, just press the green button and the mains isolation works normally again. Each time the bed is taken out of service, the contact to the 9-volt buffer battery must be disconnected by removing the plug.



3.8 The ICS drive system

Intelligent control systems (ICS) are capable of reliably controlling and monitoring the components and parameters of a bed. This microprocessor control can be perfectly adapted to your applications by the individual adjustment of more than 100 parameters. The ICS system automatically recognizes which system it is and uses the system-related parameters stored in advance.

Product features:

- Soft control
- Synchronous run
- Memory function

- Special functions and sequence control, e.g. maintenance position or parallel adjustment of all 4 motors, e.g. for the seat position
- Modular design, i.e. special functions programmable on customer request
- Easily programmable, approx. 100 parameters (pre)adjustable
- Safe shutdown and final position, e.g. protection against collision

3.9 ICS drive system: The system moves without adequate permission

If the system moves without permission, for example, too early into the incline, the position is considered as lost. This can occur, for example, by replacing the drives. An initialization must be carried out to correct the error. The initialization is carried out with a key combination using the third pair of keys from above (auto contour). The two keys are pressed and held until the initialization is complete. After pressing both of the keys, the red LED starts to flash. After about five seconds, all the drives will shut down at half the speed. Because of the half speed it is possible to prevent collisions in time. Keep the keys pressed until the motors have moved to the end position and the light on the top left of the hand control lights up continuously. Then, the initialisation is completed.

3.10 Resetting the position after triggering the MSE

After the release of the mechanical quick release, the position of the drive no longer corresponds to the stored position. For this reason, the drive concerned must be reset to zero. To do this, press the "down" key of the corresponding drive until the drive has reached the lower control limit switch. The drive was successfully reset and can now be moved as usual.

3.11 The hand control

The hand control is equipped with a built-in locking device, which allows the caregivers to lock the hand switch via a key completely or partially for its operation.

The lockable hand control, first-fault protected

The base functions can be controlled safely through a slight pressure on the six or respectively ten extra large keys, which are located on the ergonomically designed hand control. The individual keys are marked with corresponding symbols. The servomotors run until as long as a corresponding key is pressed and held. A coiled cable allows the necessary freedom of movement while operating.

With the rear-mounted suspension unit, the hand control can be attached to the side rail - particularly when cleaning and during the maintenance of the bed. Thus, a possible disruptive position of the hand control can be avoided by simply attaching it to any preferred spot on the bed.

Function keys of the hand control by Limoss and Ilcon:



- Back part upwards
- Back part downwards
- Lower leg part upwards
- Lower leg part downwards
- Auto contour upwards *
- Auto contour downwards *
- Lying surface upwards
- Lying surface downwards
- Low foot support (Anti Trendelenburg) *
- Head-lowering position (Trendelenburg) *
- Comfort sitting position * (upwards only **)
- Enable low function *
- Reset *
- Lighting on/off *



Examples for different hand controls

* availability depends on the model
** Comfort sitting position only moves up. All adjusted positions must be lowered separately.

Function keys of the hand control by Dewert:

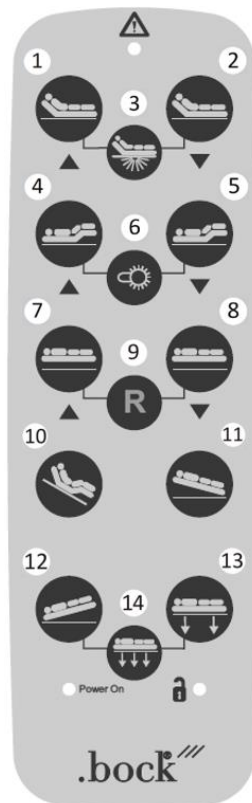
- | | |
|------|--|
| (1) | Back part upwards |
| (2) | Back part downwards |
| (3) | Floor lighting:
Push keys (1) and (2) simultaneously |
| (4) | Lower leg part upwards |
| (5) | Lower leg part downwards |
| (6) | Lightening / reading lamp:
Push keys (4) and (5) simultaneously |
| (7) | Lying surface upwards |
| (8) | Lying surface downwards
<i>(Interim stop at the 37.5 cm exit position)</i> |
| (9) | Reset:
It is absolutely necessary to carry out this work during initial commissioning and after disconnection from the power supply!
(The reset motion is carried out by pushing keys (7) and (8) simultaneously. In doing so, after approx. 8 seconds, the bed moves slowly in the lowest position. After a signal beep from the controller, reset is carried out completely.) |
| (10) | Comfort sitting position upwards * |
| (11) | Foot-lowering position (anti-Trendelenburg) |
| (12) | Head-lowering position (Trendelenburg) ** |
| (13) | Lying surface, back and lower leg part downwards
<i>(Interim stop at the 37.5 cm exit position)</i> |
| (14) | Without function |

* Comfort sitting position just goes up. All adjusted positions must be lowered separately.

** The Trendelenburg function may be used exclusively under supervision of medical professionals.

Reset: The reset motion is carried out by pushing keys (7) and (8) simultaneously. In doing so, after approx. 8 seconds, the bed moves slowly in the lowest position. After a signal beep from the controller, reset is fully carried out.

The reset movement for the Ilcon drive system also occurs using the third pair of keys from the top, cf. also Chapter 3.9. No reset movement is possible for the Limoss drive systems.

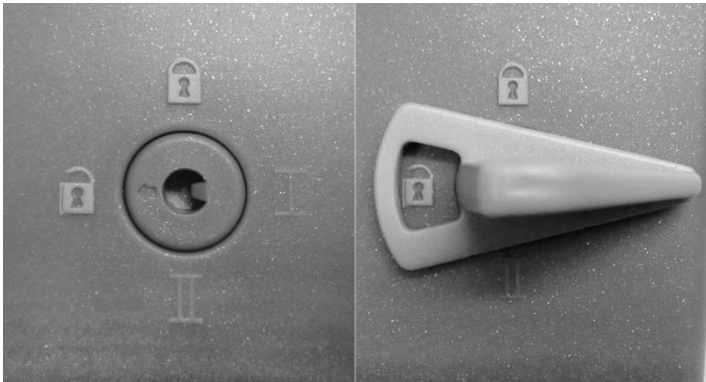


Hazard note by Bock

Do not exceed the maximum duty cycle of 2 minutes. Observe a subsequent break of at least 18 minutes by all means.

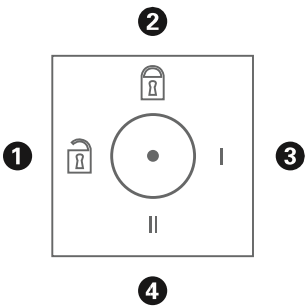
Hand control - lock functions of Limoss and Ilcon:

The hand control comes with an integrated disabling function that can be activated and deactivated with the corresponding key. To disable the entire electrical function, insert the key in the keylock on the backside and turn the lock function on or off with a corresponding twist of the key.



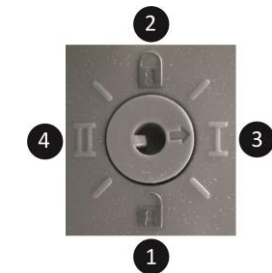
Key for locking device

Locking device 1



2	All hand control functions disabled
1, 3, 4	All functions executable

Locking device 2

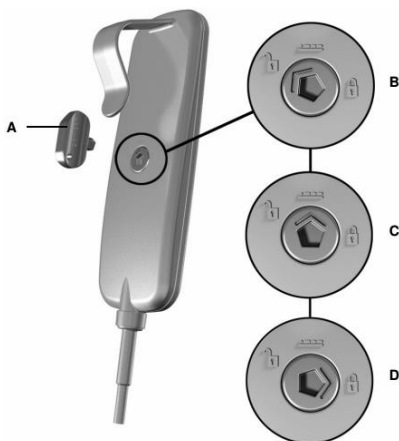


1	Only Trendelenburg function disabled
2	All hand control functions disabled
3 + 4	All functions executable (including Trendelenburg function, if available)

Hand control - lock functions of Dewert

The hand control comes with an integrated disabling function that can be activated and deactivated with the corresponding key. To disable the entire electrical function, insert the key in the key-lock on the backside and turn the lock function on or off with a corresponding twist of the key.

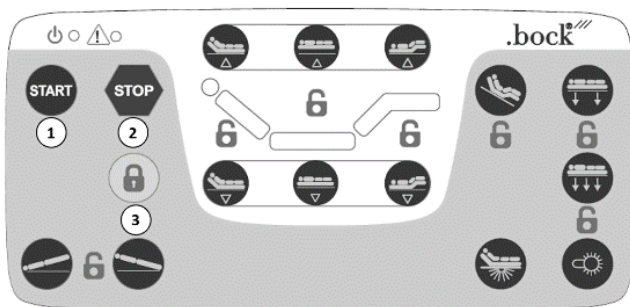
- A: Socket key
- B: Release hand control keys
- C: Head-lowering position (Trendelenburg) closed
- D: Release hand control keys



3.12 Second controller (optional as accessory, only Dewert)

The nursing care bed can optionally be equipped with an additional controller.

For this purpose a second control box is mounted in the bed, which is connected to socket 2 of the controller. The hand control in socket 1 and the second controller in socket 2 are plugged into this second control box. Sockets 3, 4 and 5 remain unassigned and are equipped with a blind plug.



Operation:

To control the nursing care bed with the control panel, the keys must be released by pressing the "START" key (1). Now all functions can be executed that you can also find on the hand control. After adjusting the nursing care bed, you can press the "STOP" button to activate the key lock immediately, otherwise it will be activated automatically after some time of non-use.

Locking of functions:

You can use the second control panel to lock individual functions. To do this, press the key with the symbolic lock (3). Now you can select individual functions. The function is not disabled when the respective control lamp is lit. If the respective control lamp does not light up, the function is disabled. These functions are then disabled on the control panel **and** on the hand control. After you have locked all the necessary keys, you can confirm your selection by pressing the "START" or "STOP" key. The settings remain saved.

ATTENTION: If certain functions have been locked on the hand control, they are not locked on the second controller. These functions must be locked separately here.

3.13 Rechargeable Battery (optional as accessory, only Dewert)

The battery serves as a mains-independent reset function. No warranty shall be provided for the functioning of the drive in the event of a power failure.

Fully charge the battery for at least 24 hours before the first use. The built-in rechargeable batteries only reach their full capacity after 5 to 10 charging and discharging cycles.

As long as the controller is supplied with mains voltage, the automatic charging circuit ensures a permanent operational readiness. After using the drive system independently from the mains power, the battery should be recharged immediately by re-establishing the mains connection.

When the battery voltage reaches the cut-off threshold, the drive system is completely deactivated. The deep discharge protection protects the battery from possible damages that could result from failure to observe the discharge warning. If the voltage of the battery reaches the threshold of the deep discharge protection warning during driving, an acoustic signal sounds. The battery should be charged immediately when the acoustic signal sounds, but the drive can still be moved for a short time.



Technical data	AG7 rechargeable battery
Input voltage	24V DC
Capacity	1.2 Ah
Fuse	T 15 A
Degree of protection	IPX4
Battery type	Lead fleece
Charge cut-off voltage	29 V DC
Charging time	approx. 14 hours
Service life	approx. 1000 charging cycles
Self-discharge	approx. 6 months

Hazard note by Bock

Note the idle time of the battery. This must rest for at least one hour prior to commissioning, removal and replacement of the battery.

There is a danger of electric shock! Before mounting, be sure to disconnect the mains plug of the drive from the socket! Make sure that the mains plug is accessible at all times.

To increase operational safety, carry out the following measures before initial commissioning or after extreme mechanical loads: Check the housing for damages. If the housing show signs of damage, or if the unit heats up excessively: Then disconnect the battery from the controller and shut down the drive system.

Do not open or destroy the battery.

Do not expose the battery to heat or open fire. Avoid positioning in direct sunlight.

If the battery is leaking and there is a contact with the leaking liquid, rinse the liquid off thoroughly with water and seek medical attention immediately.

Dispose of the battery in accordance with the legal regulations for used batteries and rechargeable batteries, this must not be disposed of with household waste.

Maintenance: Perform regular visual inspections (at least every 6 months). Pay attention to possible damages on the housing, and check the plug connections and the cables for damages, crushed sections or shearing.

Maximum storage time 6 is months at the recommended storage temperature. Afterwards, the battery should be recharged. At higher storage temperatures, the battery should be charged at an earlier point in time. This is to avoid a deep discharge, which could lead to an irreparable damage of the battery.

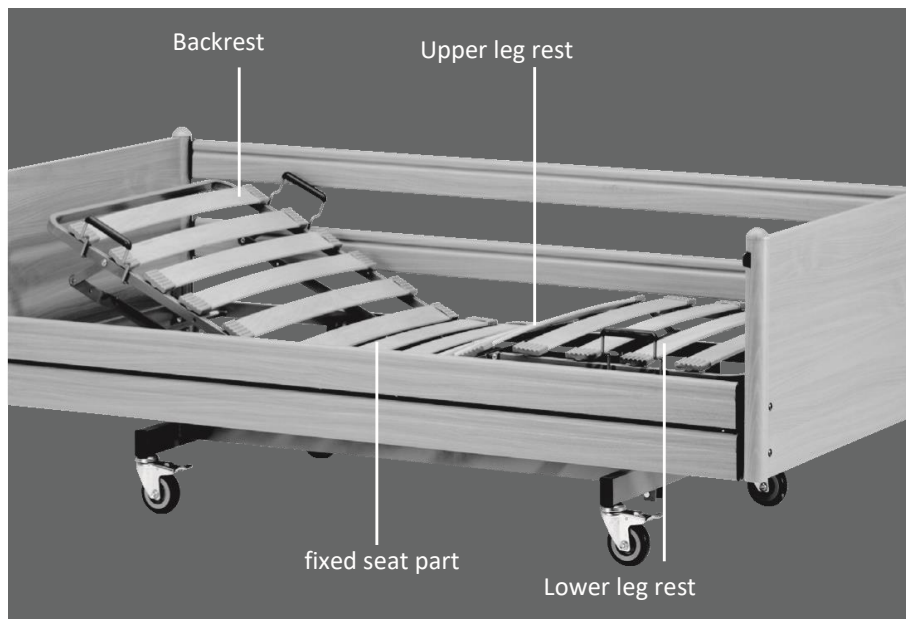
4 Assembly and operation

4.1 Technical data

Technical data		belluno	livorno low	combiflex / combiflex fc	practico 25/80	practico practico economic
Lying surface dimension: cm		90 x 200	90 x 200	90 x 200	90 x 200	90 x 200
Outer dimension: cm		103 x 213	105 x 212	103 x 203	105 x 210	105 x 210
safe working load: kg		200	200	220	220	220
max. Weight of person: kg		165	165	185	185	185
Height adjustment: cm		37 – 82,5	37 – 83 / 28.5 – 72.5	38 - 81	25 – 80	25 - 80
Length of backrest (MA = mattress compensation): cm		66 / 78 (with	78 (with MA)	78 (with MA)	78 (with MA)	66 / 78 (with MA)
max. Angle of incidence to horizontal:						
- back part		70°	70°	70°	70°	70°
- Lower leg part		20°	20°	20°	20°	20°
- Trendelenburg position (optional)		n. possible	n. possible	15°	15°	15°
Side rail height with spring strips: cm		39	40	39 / 40	40	39
Selection options for side rails:						
- continuous wood / steel side rail:		•	•	•	•	•
- Wood side guard telescopic divided		n. possible	•	•	•	n. possible
Lifter bottom space clearance: cm		15	15	15	15	15
Sound level: dB (A)		< 65	< 65	< 65	< 65	< 65
Weights:						
Total incl. continuous Wood side rail: kg		98	109	80	147	157
Lying surface: kg		38	42	38	50	50
Chassis: kg		37	37 / 39	42	53	53
Wood end panel: kg		12	10	10	12.5	12.5
Continuous Continuous side rail: kg/set		11.5	11.5	11.5	11.5	11.5
Continuous Steel side protection: kg / set		15.8	15.8	15.8	15.8	15.8
Telescopic wooden side rail: kg/set		n. possible	18	18	18	n. possible
Special dimen- Length: cm		180 - 220	180 - 220	190 - 220	200 - 220	200 - 220
Special dimen- Width: cm		80 - 140	80 - 140	80 - 140	90 - 140	90 - 140
Electric data						
Input voltage: V		Ilcon: 230 Limoss: 100 – 240 Dewert: 100 - 240				
Frequency: Hz		Ilcon: 50 Limoss: 50/60 Dewert: 50/60				
max. Power consumption: A		Ilcon: 2 Limoss: 2,1 Dewert: 3.5				
Motors						

All parts and data are subject to a constant further development and therefore may differ from the mentioned data.

Please note that the beds are also available in special sizes, whereas the technical data may vary accordingly.



4.2 belluno

belluno is the classic solution for daily continuous use in rehabilitation and care facilities as well as in home care. belluno offers frail people, persons in need of care and people with disabilities a high degree of lying comfort and at the same time supports optimum care through its easy operation.

- belluno is not suitable for hospital use.
- belluno is suitable for the transport of patients. The nursing care bed is mobile with the patient resting in it. To prepare for this, lock the castors and move the lying surface to the lowest horizontal position. Unlock the castors and move the bed. After the transport, lock the castors.
- belluno is suitable for persons in need of care (adults) with a height of 146 cm or more. The person's weight may not exceed 165 kg and must be over 40 kg. The body mass index (BMI) must be greater than or equal to 17.
- Under certain circumstances belluno can be used (if necessary) for medical purposes with other electric medical equipment (e.g. suction devices, ultrasonic humidifier, food systems, anti-bedsore systems, oxygen concentrators and similar devices). In this event, disable all bed functions for the duration of the application via the integrated disabling function.

Attention: The bed has no special connection options for a potential equalisation. Electrical medical devices connected to the patient intravascular or intracardiac may not be

used. The operator of the medical products has to ensure that the combination of the equipment meets the requirements of EN 60601-1.

Special features

belluno offers modern, reliable technology with an easy operation in various function variants. belluno is available with a 4 or 5-split function of the lying surface. The electrical adjustment of the back part of the lying surface is carried out via the hand control. With the 4 or 5-split lying surface, the back and leg sections are electrically operated via the hand control with automatic 3-fold adjustment.

belluno becomes operational

Before you begin with the assembly, all packaging residues must be completely removed. Place the chassis with scissor component free-standing and lock the castors.



When assembling the divided lying surface, first move the scissor component to knee height using the box motor. Then place the head-side lying surface element on the ball bearings and then fasten the foot-side lying surface element using the split pins. Secure the split pins against unintentional loosening with the cotter pin. Push the two lying surface elements together, and tighten them on both sides with the included Allen key using the previously removed screws. Latch in and close the motor according to the markings (head/foot side).



When mounting the undivided lying surface, the ball bearings in the upper area of the scissor component must be inserted into the U-profile at the lower end of the lying surface which is provided for this purpose. Remove the spring cotter pins from the chassis. Lock the lying surface between the two brackets with the previously removed split pin. Secure the split pins against unintentional loosening with the cotter pin.

The power cable must be screwed to the lug of the lying surface with the strain relief provided on the cable. Connect the mains plug. Connect the lifting motor to the lying surface motor.

Push one end piece on one side completely. The release button must snap into the hole in the lying surface. Push on the second end piece only up to directly in front of the release button.

Then hook the side rails into the pre-assembled metal guides and connect them.

Absolutely **MAKE SURE** to read the labels attached on the top and bottom of the side rails so these may not be mixed up with each other.

Press down on the release button and push in the second end piece until it engages firmly in the hole provided for it.



After assembly or before putting the bed into operation, move the adjustment range of the lying surface over the controller to check the optimum positioning of the cables. The adjustment range must be passable without obstacles. The power cable must be routed outside the bed and the hand control must be exposed.



4.3 livorno low

livorno low was specially designed for the requirements of daily continuous use in rehabilitation and care facilities, as well as in the home care environment. They offer frail people, persons in need of care and people with disabilities a particularly homely environment, comfortable conditions and at the same time support optimal care.

- livorno low is not suitable for hospital use.
- livorno low is suitable for the transport of patients. The nursing care beds are mobile while the patient resting in them. To prepare for this, lock the castors and move the lying surface to the lowest horizontal position. Unlock the castors and move the bed. After the transport, lock the castors.
- livorno low is suitable for persons in need of care (adults) with a body height of 146 cm or more. The person's weight may not exceed 165 kg and must be over 40 kg. The body mass index (BMI) must be greater than or equal to 17.
- under certain circumstances, livorno low can be used (if necessary) for medical purposes with other electric medical equipment (e.g. suction devices, ultrasonic humidifier, food systems, anti-bedsore systems, oxygen concentrators and similar devices). In this event, disable all bed functions for the duration of the application via the integrated disabling function.

Attention: The bed has no special connection options for a potential equalisation. Electrical medical devices connected to the patient intravascular or intracardiac may not be used. The operator of the medical products has to ensure that the combination of the equipment meets the requirements of EN 60601-1.

Special features

livorno low has mature technology and can be integrated particularly well into existing living areas thanks to the selection of decorative elements. The lying surface is optionally available with a 4 or 5-split function. On the lying surface, the back and leg sections are electrically operated via the hand control, whereby the leg section is equipped with automatic 3-fold adjustment.

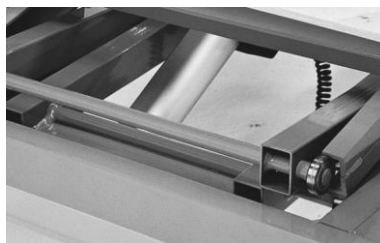
livorno low is ready to operate

Before you begin with the assembly, all packaging residues must be completely removed.

Place the chassis with scissor component free-standing and lock the castors. To simplify the assembly, we recommend that you first raise the scissor component to knee height by connecting them to the lying surface motor.



When mounting the lying surface, the ball bearings in the upper area of the scissors must be inserted into the U-profile provided for this purpose at the lower end of the lying surface. Remove the spring cotter pins from the chassis. bracketsLock the lying surface between the two brackets with the previously removed split pin. Secure the split pins against unintentional loosening with the cotter pin.



The power cable must be screwed to the lug of the lying surface with the strain relief provided on the cable. Connect the mains plug. Connect the lifting motor to the lying surface motor.



Mount the side panels to the longitudinal frames using the screws provided.





4.4 combiflex / combiflex fc

combiflex and combiflex fc have been specially designed to meet the requirements of care at home and in rehabilitation and care facilities. They offer frail people, persons in need of care and people with disabilities the opportunity to support an optimal care in their familiar surroundings.

- combiflex is not suitable for hospital use.
- If the combiflex is not equipped with adjustable feet, the nursing care bed is suitable for transporting patients. The nursing care bed is mobile with the patient resting in it. To prepare for this, lock the castors and move the lying surface to the lowest horizontal position. Unlock the castors and move the bed. After the transport, lock the castors.
- combiflex is suitable for persons in need of care (adults) with a body height of 146 cm or more. The person's weight must not exceed 185 kg and must be over 40 kg. The body mass index (BMI) must be greater than or equal to 17.
- Under certain circumstances combiflex can be used (if necessary) for medical purposes with other electric medical equipment (e.g. suction devices, ultrasonic humidifier, food systems, anti-bedsore systems, oxygen concentrators and similar devices). In this event, disable all bed functions for the duration of the application via the integrated disabling function.

Attention: The bed has no special connection options for a potential equalisation. Electrical medical devices connected to the patient intravascular or intracardiac may not be used. The operator of the medical products has to ensure that the combination of the equipment meets the requirements of EN 60601-1.

Special features

The combiflex offers proven and modern technology with an automatic full function for 4-fold adjustment of the lying surface for home use. If required, each possible automatic lying surface adjustment can be individually adjusted up to the sitting position.

Thanks to its extremely low installation height, the combiflex bed-in-bed system can be combined with almost any existing bed frame, thus offering a high degree of individuality at any deployment location.

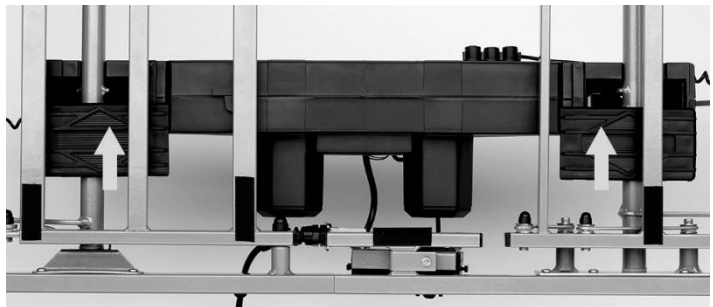
The combiflex nursing care bed is available with an extended hand control function to support Trendelenburg positioning.

The combiflex becomes operational

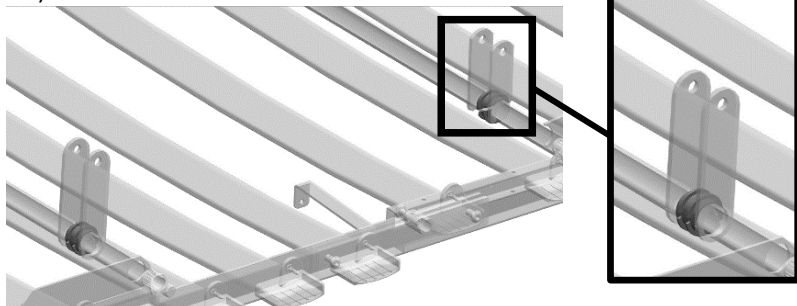
Before you begin with the assembly, all packaging residues must be completely removed. Push the two halves of the lying surface together and tighten with the screws provided.



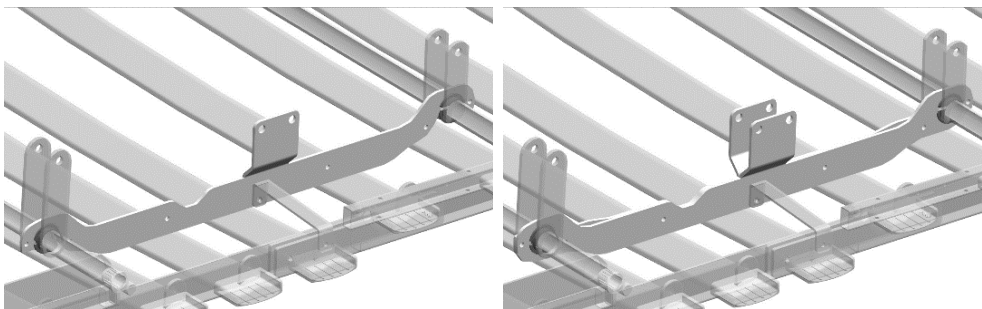
Attach the box motor to the lifting parts of the lying surface. The box motor is fixed with the locking sliders on both sides. Be sure to push the locking sliders to the stopper as far as they will go.



Alternatively, a bridge will be installed with both of the single drives. For this, first clip the plastic connectors between the brackets on the tube (if these are not yet preassembled).



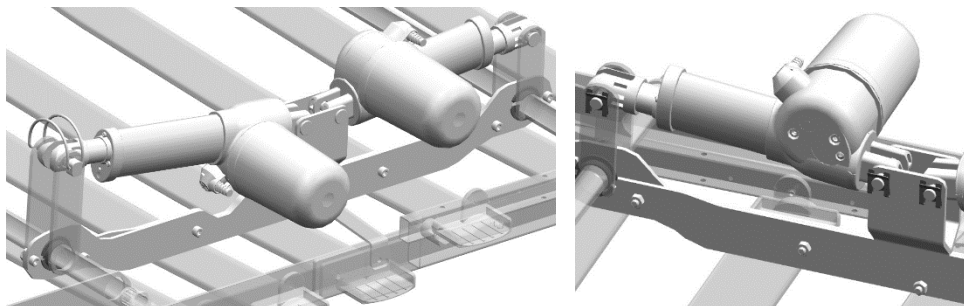
After this, both of the metal panels are attached to the motor mount. Make sure that the motor bracket points away from the lying surface. The recess next to the motor bracket must also be on the side of the head support.



Attach the metal panels with the 7 Allen screws (key width 5) and the related nuts (key width 10).

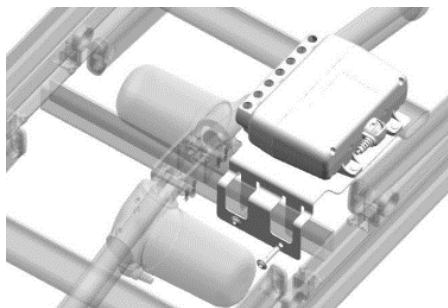


Then, attach the shorter drive for the foot support with each of one bolt and related safety clip to the motor mount on the bracket. The longer drive for the head support is attached to the motor mount with a bolt and related safety clip and to the bracket with the locking pin for the emergency lowering.

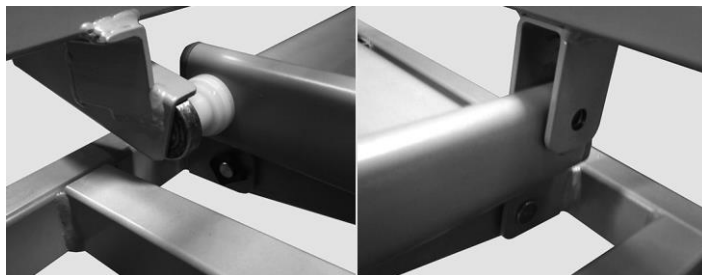


Attention: The shorter drive must be used for the foot support, the longer drive must be used for the head support.

Next, screw the metal panel with the control box onto the chassis. For this, loosen both screws from the metal panel and then optionally attach the control box in the direction of the head end panel or foot end panel. Apart from the drives for the lying surface, all of the plugs can be connected now (cf. the plug assignment in Chapter 3.6).



Then, take the lying surface and connect it to the chassis so that the ball bearings in the upper part of the chassis can be inserted precisely into the U-profile on the underside of the lying surface.

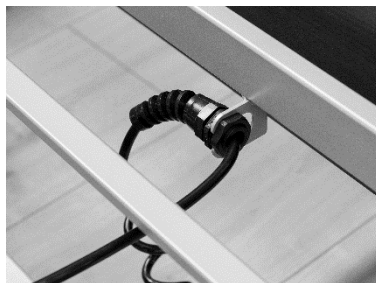


Then fasten with the supplied bolts and secure with the locking plate.



The power cable must be screwed to the lug of the lying surface with the strain relief provided on the cable.

Insert the plugs on the cable end of the lifting motors of the chassis into the matching sockets on the box motor.



After assembly or before putting the bed into operation, move the adjustment range of the lying surface over the controller to check the optimum positioning of the cables. The adjustment range must be passable without obstacles. The power cable must be routed outside the bed and the hand control must be freely accessible.



4.5 practico 25/80 / practico economic

practico 25/80 and practico economic were specially designed for the requirements of the daily continuous use in inpatient and home care. They offer frail people, persons in need of care and people with disabilities comfortable conditions and support optimal care.

- practico 25/80 and practico economic are not suitable for hospital use
- If the practico models are equipped with open castors, the nursing care beds are suitable for transporting patients. The bed is mobile with the patient resting in it. To prepare for this, lock the castors and move the lying surface to the lowest horizontal position. Unlock the castors and move the bed. After the transport, lock the castors. If the nursing care bed is equipped with a roller cover, the bed is only suitable to be moved for cleaning purposes inside the patient's room or to allow access to the patient.
- practico 25/80 and practico economic are suitable for persons in need of care (adults) with a height of 146 cm or more. The person's weight must not exceed 185 kg and must be over 40 kg. The body mass index (BMI) must be greater than or equal to 17.
- practico 25/80 and practico economic can under certain circumstances (if required) be operated for medical purposes with other electrical medical devices (e.g. suction devices, ultrasonic nebulisers, feeding systems, anti-bedsore systems, oxygen concentrators, etc.). In this event, disable all bed functions for the duration of the application via the integrated disabling function.

Attention: The bed has no special connection options for a potential equalisation. Electrical medical devices connected to the patient intravascular or intracardiac may not be

used. The operator of the medical products has to ensure that the combination of the equipment meets the requirements of EN 60601-1.

Special features

The sophisticated lifting technology below the lying surface lends these beds their elegant silhouette. It offers the entire spectrum of technical comfort. If required, every possible automatic lying surface adjustment can be individually adjusted up to the seating comfort position.

The model with a central locking of the brakes is also available without a full fairing of the castors. The nursing care beds of the practico series are available with both split and continuous side rails and various wood end panels for head and foot parts.

The practico lying surface is available with a 4-part lying surface. The electrical adjustment of back and leg section is carried out with an automatic 3-fold function. The practico nursing care bed is optionally equipped with a Trendelenburg bearing or a comfort sitting position.

The practico becomes operational

Before you begin with the assembly, all packaging residues must be completely removed. Place the chassis with fixed castors free-standing on the floor and move it up. Take the pre-assembled lying surface with box motor (or single drives, cf. the assembly of the bridge with both of the single drives in Chapter 4.4) and connect it to the free-standing chassis in such a way that the ball bearings in the upper area of the chassis can be inserted precisely into the U-profile provided for this purpose at the lower end of the lying surface. Then tighten with the included screws.

The power cable must be screwed to the lug of the lying surface with the strain relief provided on the cable.

Connect the mains plug. Insert the plug at the cable end of the lifting motor into the suitable socket of the box motor and raise the lying surface.

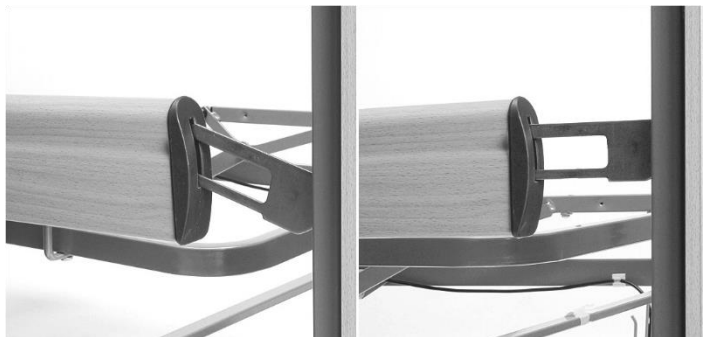
Mount the side panel to the longitudinal frame using the screws provided (does not apply to practico economic).

Assembly of the continuous side rails

Push one end piece completely on the head side and screw tight. Push the second end piece only up to directly in front of the bore hole.



Then hook the side rails into the pre-assembled metal guides and connect them. Absolutely **MAKE SURE** to read the labels attached on the top and bottom of the side rails so these may not be mixed up with each other.



Assembly of the telescopic split side rails

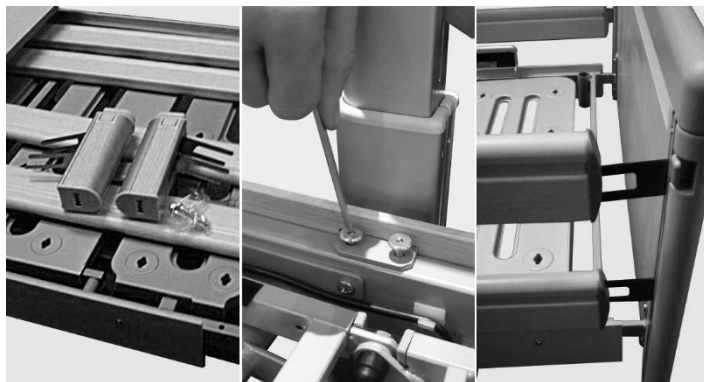
With this side rail variant, both end pieces may not be fully assembled. Both end pieces should only be fitted loosely and not screwed together.

Take the side panel and screw it into the fixing holes on all sides of the lying surface frame.

Attach the U-profile of the telescopic centre posts to the frame of the lying surface. The holes of the U-profile and the lying surface frame must lie on top of each other. Insert the supplied screws from above into the drill hole and screw tightly.

Take the side guard rails and hook them into the pre-assembled metal guides on each side and connect them. Please pay attention to the markings on the top and bottom of the side guard rails.

Finally push on the end pieces completely and screw them tightly. The side rails are now ready for use.



After assembly or before putting the bed into operation, move the adjustment range of the lying surface over the controller to check the optimum positioning of the cables. The adjustment range must be passable without obstacles.

The power cable must be routed outside the bed and the hand control must be exposed.

Bed extension (models belluno, combiflex, combiflex fc and practico economic)

The delivery for a lying surface extension consists of the following parts:

- 2 adapter unit for the left and right foot part
- 1 extension piece for the foot part
- 1 set side rails
- Fixing screws



Proceed as follows to install the unit:

1. Remove the mattress from lying surface.
2. Remove the foot end panel.
3. Insert the adapter pieces at the foot end into the lying surface frame and screw them together.
4. Place the wire bracket on the foot part, drill holes ($d = 4.2 \text{ mm}$) and screw them together.
5. Slide the foot end panel flush with the threaded hole to the lying surface frame.
6. IMPORTANT: Make sure to read the labels attached on the top and bottom of the side rails so these may not be confused with each other.
7. Then hook the side rails into the pre-assembled metal guides and connect them.
8. Finally push on the end pieces completely and screw them tightly.



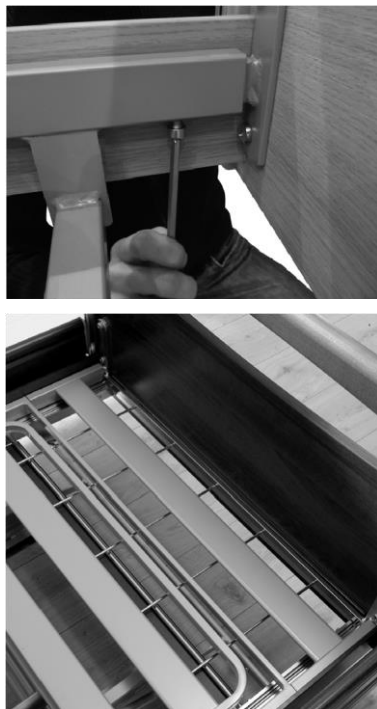
Bed extension (models pratico 25/80 and livorno low)

The delivery for a lying surface extension consists of the following parts:

- 1 locking element for the lying surface incl. side panel extension
- 1 set of longer side rails

Proceed as follows to install the unit:

1. Remove the mattress from lying surface.
2. Loosen the screw connection of the foot end panel and pull out the extension, removing the side rails.
3. Insert and screw the locking element for the lying surface incl. panels.
4. Install the side rails.
5. Push the foot end panel flush in front of the side panels and screw it in place.



4.6 Change of location

If the bed must be moved to another location, please follow these safety instructions:

- Bring the lying surface to the lowest position.
- Before proceeding, pull out the mains plug and attach with the suspension device at the side rail, to secure the power cable against falling and being crushed through over-travel. Make sure that the cable is not dragged over the floor.
- Before inserted the mains plug again, inspect the power cable visually for mechanical damage (dents and kinks, abrasions and bare wires).
- Place the power cable in a way that it will not be rolled over or strained during the operation of the bed or could be damaged when inserting the mains plug again.

4.7 Transport, storage and operating conditions

	Transport and storage	Operation
Temperature	0°C to +40°C	10°C to +40°C
Relative humidity	20% to 80%	20% to 70%
Air pressure	800hPa to 1060hPa	

4.8 Function notes

To fix the bed in place, the brakes on the castors (if any) of the chassis must be locked. To accomplish this, use your foot to move the locking lever on the chassis downwards.

If necessary, pull the integrated side rails up until they lock into place. When using mattresses of different thickness, the minimum height of 22 cm, measured from the top edge of the side rail above the mattress without compression, may not be underrun (additionally, a third attachment guard must be used).



4.9 Disposal

Each of the components made of plastic, metal and wood are recyclable and can be disposed/recycled in compliance with the relevant legal provisions. Please note that electric adjustable nursing care beds or nursing beds are considered commercially used electronic scrap according to the WEEE-EC directive 2012/19/EC (b2b). All replaced electrical and electronic components of the electrical adjustment system must be handled in accordance with the requirements of the Electrical and Electronic Equipment Act (ElektroG) and disposed of properly.

4.10 Troubleshooting

This overview helps you to detect and correct malfunctions on your own and explains, what kind of malfunctions require the consultation of suitably qualified service personnel.

Malfunction	Potential causes	Remedy
The drive units cannot be controlled via the hand control	Power cable is not connected	Insert power cable
	No voltage in the socket	Check the socket or the fuse box
	Plug connector of the hand control not fixed firmly	Check the plug-in connection on the motor
	Hand control or drive unit defective	Notify the operator or Bock customer service
	ICS: Mains isolation not activated or battery empty	Activate the mains isolation by pressing the green button, additionally check the 9V battery (voltage must be a minimum of 6.8V!)
	Disabling function or control box in the hand control activated	Disabling function or control box in the hand control deactivated
When buttons are pressed, the drive units stop after a short time	There is an obstruction in the adjustment range	Remove obstruction
	The safe working load has been exceeded	Reduce the load
The drives stop after a longer adjustment time	The adjustment time or safe working load has been exceeded and the polyswitch in the transformer of the controller has responded to increased heat	Allow the drive system to cool down sufficiently for at least one minute
Opposite functions when operating the hand control	Motor connector switched internally	Notify the operator or Bock customer service
Individual drive units run in one direction only	Hand control, drive unit or controller defective	Notify the operator or Bock customer service
Drive units stop and bed remains in a tilted position	Constant operation of adjustment functions	Move the lying surface to its lowest position and align it again horizontally. Activate disabling function in hand control

5 Accessories

Hermann Bock GmbH offers practical and mobility-promoting accessories to ensure that each nursing care bed is tailored even more precisely to the individual needs of the person in need of care. The installation is done in a quick and easy manner using the fixing points on the bed that have already been prepared for this purpose. It goes without saying that every element of our additional equipment offer meets the special quality and safety standards of Bock. In addition to the standard accessories included in basic equipment, the customer can also choose from our variety of accessories, which is available for each bed model. These optional accessories vary depending on the bed model and are fitted to its special functions and location of use. The range stretches from technical elements over mattresses up to the occasional extra bed. A wide range of wooden finishes and a variety of colours allow for the harmonious integration of each nursing care bed with any kind of furniture.

5.1 Special dimensions

Special dimensions are an essential part of the production Hermann Bock GmbH. Optimal lying comfort for persons in need of care who have a particular physique can only be achieved by means of custom-built models. With its customized models, Hermann Bock GmbH enables customers to have their nursing care bed tailored to fit the individually physical requirements of the person in need of care. For body heights up from 180 cm, Hermann Bock GmbH recommends the use of a bed extension that allows an extension of the lying surface to a length of up to 220 cm. This enables even tall people to lie comfortably while maintaining the same level of functionality.

Hazard note by Bock

When using accessories on the bed or medically necessary devices as infusion stands in close proximity to the bed, ensure particularly that there are no risks of crushing or shearing for the person in need of care when adjusting the back and leg rests.

The service hotline of Hermann Bock is looking forward to informing you about the best retrofitting solution. Hotline no. 0180 5262500 (14 cents/min. for calls from landline phones, 42 cents/min. for calls from mobile phones).

A wide product range of auxiliary furniture complements the various bed models up to the complete interior design of your home. This combination creates a care and living comfort resulting in perfect harmony.

5.2 Mounting accessories

The following standard accessories can be combined with the bed models:

Side rail height increase:

Delivery includes:

Fully assembled side rail height increase

- Open the plastic lock, attach the side rail extension, position it in the middle and close the lock. Please make sure that the release button of the side rail height increase faces outwards.

Important note:

The Bock side rail height increase is designed for use with all Bock wood side rail variants. Hermann Bock GmbH does not accept any liability for the use of these products on other makes!



Lifting pole with triangle handle, 6.5 kg

The safe working load of the lifting pole is max. 75 kg.

Delivery includes:

1 piece lifting pole with hook-up loop

1 piece triangle

- Place the lifting pole with triangle handle in the provided hook-up loop at the headboard and adjust it accordingly.
- Make sure to only use mattress with a required mattress height as described by the company Bock. You can find this information in section 5.3.



ATTENTION: The lifting pole with a triangle handle must not swivel outside of the lying surface.

When used in line with its intended purpose, the service life of the triangle handle is approx. 5 years. If a lifting pole with triangle handle installed to the bed, it must be tested during each safety technical control, but must be replaced no later than after 5 years.

The handle can be infinitely adjusted within a range of 350mm. This allows an adjustment range between triangle handle and mattress of at least 550mm to 850mm, depending on the mattress thickness. The total height of the nursing care bed increases by 1300 mm when using a lifting pole.

Side rail guard pad, 1.4 kg

Delivery includes:

1 piece cover

1 piece padding

- Open the zipper of the cover, pull the padding onto the side rail from above
- Pull the foam padding from the inside of the bed into the cover and close the zipper and/or the hook and loop fastener.



Tray, 4.0 kg

Delivery includes:

1 piece tray

- The tray is applied to the side rail and prevented from getting out of place using two spacer pieces.



Assist handle with holder for scissor-type beds, 3.0kg

Delivery includes:

1 piece assist handle with holder



- Loosen the four screws on the holder.
- Place the plates of the holder on the crossbar and screw them together.

- Push the assist handle into the holder, adjust it to the desired position and screw it tightly.



5.3 Mattresses

In general, foam and latex mattresses are suitable for the Hermann Bock nursing care beds. A volumetric weight of at least 35kg/m^3 is required along with the dimensions of 90 x 190 cm, 100 x 190 cm, 90 x 200 cm and 100 x 200 cm.

The height of the mattress used may not exceed:

- 15 cm for aluminium or springwood lying surfaces (belluno, combiflex, combiflex fc and practico economic) or 16 cm (practico 25/80 and livorno low) and
- 12 cm for lying surfaces with spring systems



For higher mattresses, an additional attachment guard device must be used, which is available as an accessory. When using foam mattresses, we recommended the use of a cut foam mattress to allow a better combination with the lying surface.

Hazard note by Bock

For safety reasons use only original Bock accessories when furnishing your nursing care bed further. Those accessories must be approved by Hermann Bock for the respective bed model. A detailed overview of the accessories and extras for your bed can be found on a separate data sheet. Hermann Bock assumes no liability for accidents, damages and hazards arising from the use of other accessories!

6 Cleaning, maintenance and disinfection

The individual bed elements consist of high quality materials. The surfaces of the steel tubes is covered with a durable polyester-powder coating. All surfaces of the wooden parts are surface-sealed with an ecologically coating that is low on harmful substances. All bed elements are easy to clean and cared for using wipe and spray disinfection means according to the applicable cleaning requirements with respect to the various areas of application. Observing the following care instructions will retain the usability and visual appearance of your nursing care bed for a long time to come.

6.1 Cleaning and care

Steel tubes and vanished metal parts:

Please use a wet wipe and a regular mild household detergent for the cleaning and care of these surfaces.

Wooden-, decorative-, and plastic elements:

All standard furniture cleaners and cleaning detergents can be used. Using a wet wipe without detergent additives for the cleaning of the plastic elements should generally be sufficient. For care of the plastic surfaces use a product that is specifically suitable for plastics.

Drive:

To prevent the intrusion of moisture into the motor housing, we recommended using only a damp rag to clean outside housing.

Spring systems ripolux neo:

Use a damp rag without adding any detergents, or, if deemed necessary, a detergent that is exclusively suitable for plastics and clean the spring elements made of plastics. In case of heavy contamination, remove the spring elements from the supporting elements and the supporting elements from the frame of the lying surface. The dismantled plastics elements can be rinsed or spray-washed with hot water to get them clean. For the disinfection, the components should be sprayed with a detergent suitable for plastics. Most of the moisture drips off the plastic surface by slightly shaking it, while the rest will dry on its own within a very short time. Remount the elements after they have completely dried. If required, you can also remove each of the individual lying surface elements completely from the frame to clean them.

6.2 Disinfection

Disinfect the nursing care bed with a wipe disinfectant. Please adhere to the tested and recognised procedures of the Robert Koch Institute (RKI). You can use commercially available cleaning and disinfecting agents approved by the RKI. In order to maintain the material resistance of the plastic elements such as the motor housing and decorative elements, only mild and gentle agents should be used for disinfection. Concentrated acids, aromatic and chlorinated hydrocarbons as well as detergents containing highly concentrated alcohols, ether, ester and ketone may damage the material and should therefore be avoided. The list of disinfectants and disinfection methods tested and approved by the Robert Koch Institute can be found on the Internet at www.rki.de.

6.3 Avoidance of hazards

In order to avoid dangers in connection with cleaning and disinfection, you must first observe the following regulations in connection with the electrical components of your nursing care bed. Non-observance of these guidelines may result in considerable damage of the electrical lines and the drive.

1. Pull the mains plug and position it in such a way that contact with excessive amounts of water or detergents can be excluded.
2. Check all plug-connections for correct position according to the instructions.
3. Check the cables and electrical component parts for damage. Should you detect any damage, do not perform any cleaning operations but first have the defects repaired by the manufacturer or an authorised/ licensed electrician.
4. Before starting the operation, check the mains plug for residual moisture and dry or blow out the device, if necessary.
5. On any suspicion of the intrusion of moisture into the electrical components, disconnect the mains plug immediately and do not re-establish the connection. Put the bed out of operation immediately, attach an appropriate visible label and contact the manufacturer/supplier.

Hazard note by Bock

Use of abrasive cleansers and/or detergents containing grinding particles, cleaning pads or stainless steel cleaners for the cleaning is absolutely not recommended. Neither use organic solvents such as halogenated/aromatic hydrocarbons and ketones nor detergents containing acid or alkaline.

Under no circumstances must the bed be sprayed with a water hose or high-pressure cleaner, as liquid penetrates into the electrical components, and as a result malfunctions and dangers could occur.

Clean and disinfect the bed before using it again. Also, at the same time, perform a visual inspection to check for any mechanical damages. You will find detailed information on this in the inspection list.

7 Guidance and manufacturer's declaration

Guidance and manufacturer's declaration

– Electromagnetic emission

The *medizinisches Bett* is intended for use in the electromagnetic environment specified below.
The customer or the user of the *medizinisches Bett* should assure that it is used in such an environment.

Emission test	Compliance	Electromagnetic environment - guidance
RF emissions CISPR 11 (partly)	Group 1	The <i>medizinisches Bett</i> is suitable for use in all establishments other than domestic and those directly connected to the public-voltage power supply network that supplies buildings used for domestic purpose.
RF emissions CISPR 11 (partly)	Class B	
Harmonic emissions IEC 61000-3-2	Class A	
Voltage fluctuations/flicker emissions IEC 61000-3-3	Complies	

– Electromagnetic immunity

The *medizinisches Bett* is intended for use in the electromagnetic environment specified below.
The customer or the user of the *medizinisches Bett* should assure that it is used in such an environment.


Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment - guidance
Electrostatic discharge (ESD) IEC 61000-4-2	± 6 kV contact ± 8 kV air	± 6 kV contact ± 8 kV air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%.
Electrostatic transient/burst IEC 61000-4-4	± 2 kV for power supply lines ± 1 kV for input/output lines	± 2 kV for power supply lines ± 1 kV for input/output lines	Mains power quality should be that of a typical commercial or hospital environment.
Surge IEC 61000-4-5	± 1 kV differential mode ± 2 kV common mode	± 1 kV differential mode ± 2 kV common mode	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interruptions and voltage variations on power supply input lines IEC 61000-4-11	< 5 % U _T (>95 % dip in U _T) for 0.5 cycle 40 % U _T (60 % dip in U _T) for 5 cycles 70 % U _T (30 % dip in U _T) for 25 cycles < 5 % U _T (>95 % dip in U _T) for 5 sec	< 5 % UT (>95 % dip in UT) for 0.5 cycle 40 % UT (60 % dip in UT) for 5 cycles 70 % UT (30 % dip in UT) for 25 cycles < 5 % UT (>95 % dip in UT) for 5 sec	Mains power quality should be that of a typical commercial or hospital environment. If the user of the <i>medizinisches Bett</i> requires continued operation during power mains interruptions, it is recommended that the <i>medizinisches Bett</i> be powered from an uninterruptible power supply or a battery.
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A/m	3 A/m	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.

Note: U_T is the a. c. mains voltage prior to application of the test level.

– Electromagnetic immunity

The *medizinisches Bett* is intended for use in the electromagnetic environment specified below.

The customer or the user of the *medizinisches Bett* should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment - guidance
Conducted RF IEC 61000-4-6 Radiated RF IEC 61000-4-3	3 V 150kHz-80MHz 3 V/m 80MHz-2500MHz	3 V 150kHz-80MHz 3 V/m 80MHz-2500MHz	<p>Portable and mobile RF communications equipment should be used no closer to any part of the EQUIPMENT <i>medizinisches Bett</i>, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. Recommended separation distance:</p> $d = \left[\frac{3.5}{3} \right] \sqrt{P} \quad 150 \text{ kHz to } 80 \text{ MHz}$ $d = \left[\frac{3.5}{3} \right] \sqrt{P} \quad 80 \text{ MHz to } 800 \text{ MHz}$ $d = \left[\frac{2}{3} \right] \sqrt{P} \quad 800 \text{ MHz to } 2,5 \text{ GHz}$ <p>where p is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and d is the recommended separation distance in metres (m). Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey, should be less than the compliance level in each frequency range.</p> <p>Interference may occur in the vicinity of equipment marked with the following symbol:</p> 

NOTE 1 At 80 MHz and 800 MHz, the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

^a Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the *medizinisches Bett* is used exceeds the applicable RF compliance level above, the *medizinisches Bett* should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the *medizinisches Bett*.

^b Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3 V/m.

Recommended separation distances between portable and mobile RF communications equipment and the *medizinisches Bett*

The *medizinisches Bett* is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled.

The customer or the user of the *medizinisches Bett* can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the *medizinisches Bett* as recommended below, according to the maximum output power of the communications equipment.

Rated maximum output of transmitter W	Separation distance according to frequency of transmitter m		
	150 kHz to 80 MHz $d = \left[\frac{3.5}{3} \right] \sqrt{P}$	80 MHz to 800 MHz $d = \left[\frac{3.5}{3} \right] \sqrt{P}$	800 MHz to 2,5 GHz $d = \left[\frac{2}{3} \right] \sqrt{P}$
0,01	0,12	0,12	0,23
0,1	0,37	0,37	0,74
1	1,17	1,17	2,33
10	3,69	3,69	7,38
100	11,67	11,67	23,33

For transmitters rated at a maximum output power not listed above the recommended separation distance d in metres (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.

NOTE 1 At 80 MHz and 800 MHz, the separation distance for the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

8 Regular inspections with service

Regular inspections facilitate the maintaining of the highest possible safety level, and are considered to be an important safety precaution. Medical devices must be inspected regularly in terms of safety according to the stipulated regulations of the manufacturer and the generally accepted rules of technology. The safety-related protection measures are subject to different requirements and demands. This also applies to the potential wear and tear in the daily use. To prevent such risks, constant and consistent compliance with the deadlines for regular functional testing is absolutely necessary. The manufacturer has no influence on the operator's adherence with respect to the observance of these regulations concerning electric beds. Bock facilitates the observance of the necessary precautionary measures to be taken by means of their time-saving services.

The execution of the inspection, assessment and documentation must be performed only by or under supervision of professional persons such as electricians or electro-technically instructed persons who have a thorough knowledge of the relevant provisions and are able to recognize possible impacts and hazards. Hermann Bock GmbH provides the necessary circuit diagrams, descriptions, instructions or other documents on request.


In the event that no person on the part of the user is eligible for the regular inspections or is commissioned, the Bock service offers you the assumption of the regular inspections with simultaneous control and observance of the corresponding intervals for a fee.

The company Hermann Bock GmbH specifies an inspection interval which stipulates that a safety-technical inspection is to be executed at least once annually, and with each re-use of the bed.

For support purposes, Hermann Bock GmbH will provide you with the inspection list in the assembly and operation manual for carrying out all the necessary tests. Please copy the checklist as a form for your inspection. The checklist serves as evidence report of the performed inspection and must be kept on file.

The inspection list can also be downloaded from the Internet: www.bock.net.

Attention: Unauthorised technical changes to the product voids all warranty claims.

Inspection list for Bock nursing care beds		Page 1 of 2	Issuing date: 10.09.2018
Model designation			
Serial / Inventory-No.:			
Year of manufacture:			
Manufacturer:	Hermann Bock GmbH		

Visual inspection:				
No	Description	Yes	No	Remark
General:				
1	Type plate/sticker present on bed and legible?	<input type="checkbox"/>	<input type="checkbox"/>	
2	Operating manual available?	<input type="checkbox"/>	<input type="checkbox"/>	
3	Is the safe working load as per type plate (patient weight + mattress weight + accessory weight) observed?	<input type="checkbox"/>	<input type="checkbox"/>	
4	Are the accessories (e.g. lifting pole incl. handle and belt, stand-up aid, wall deflector rollers, etc.) in perfect condition? Are all accessories securely fixed and without signs of wear? Is the handle on the lifting pole not older than 5 years (service life of the handle according to the manufacturer's specifications)?	<input type="checkbox"/>	<input type="checkbox"/>	
Electric components:				
5	Power cables, connecting cables and plugs without cable breaks, pressure and kinking points, abrasions, porous points and exposed wires?	<input type="checkbox"/>	<input type="checkbox"/>	
6	Strain relief firmly fastened and efficient?	<input type="checkbox"/>	<input type="checkbox"/>	
7	Correct and secure cable leading and cable connections?	<input type="checkbox"/>	<input type="checkbox"/>	
8	Housings of motors and hand control without damages?	<input type="checkbox"/>	<input type="checkbox"/>	
9	Motor lift pipes without damages?	<input type="checkbox"/>	<input type="checkbox"/>	
Chassis (with scissors construction beds) / end panels (of actuator beds):				
10	Chassis construction free of defects with no ruptured welding seams?	<input type="checkbox"/>	<input type="checkbox"/>	
11	Are the castors and bumper rollers (if available) without damages?	<input type="checkbox"/>	<input type="checkbox"/>	
12	Plastic end caps and mechanical connecting elements (screws, bolts, etc.) complete and without damages?	<input type="checkbox"/>	<input type="checkbox"/>	
Lying surface and end panels:				
13	Sprung wooden slats, aluminium/steel bars, carrier plate and/or springs without damages? (No cracks, no fractures, tight fit, enough pressure, etc.) <i>Only for nursing care bed dino:</i> Distance between aluminium bars less than 6 cm?	<input type="checkbox"/>	<input type="checkbox"/>	
14	Frame of lying surface and lifting parts free of defects with no ruptured welding seams?	<input type="checkbox"/>	<input type="checkbox"/>	
15	Plastic end caps and mechanical connecting elements (screws, bolts, etc.) complete and without damages?	<input type="checkbox"/>	<input type="checkbox"/>	
16	Tight fit and no cracks or breakages of head end panel and foot end panel?	<input type="checkbox"/>	<input type="checkbox"/>	
Side rail:				
17	Are the side rails without cracks, breakages or damages?	<input type="checkbox"/>	<input type="checkbox"/>	
18	Is the distance between side guard rails is not more than 12 cm? <i>Only nursing care bed dino:</i> Distance between bars less than 6 cm? Distance between side rail and lying surface smaller than 6 cm?	<input type="checkbox"/>	<input type="checkbox"/>	
19	Is the height of the side rail above the mattress at least 22 cm? <i>Only nursing care bed dino:</i> Is the height of the side rail above the mattress at least 60 cm?	<input type="checkbox"/>	<input type="checkbox"/>	
20	<i>Only with split side rails:</i> Is the distance between the end part and side rails and/or distance between divided side rails less than 6 cm or greater than 31.8 cm?	<input type="checkbox"/>	<input type="checkbox"/>	

Inspection list for Bock nursing care beds		Page 2 of 2	Issuing date: 10.09.2018
Name / location:			
Address / Postcode / City:			
Station / Room:			
Name of examiner / Date:			

Functional testing:				
No	Description	Yes	No	Remark
Side rail:				
21	Are the side rails running smoothly in the tracks and locking into place safely? <i>Only nursing care bed dina:</i> Smooth running of the doors on the aluminium profiles? Doors lock securely into the locking mechanism?	<input type="checkbox"/>	<input type="checkbox"/>	
22	Are the side guard rails/parts sufficiently mounted and firmly seated?	<input type="checkbox"/>	<input type="checkbox"/>	
23	Was the load stress test of the side rail without deformation?	<input type="checkbox"/>	<input type="checkbox"/>	
Lying surface:				
24	Back part, leg part adjustment and special functions properly and without any obstacles?	<input type="checkbox"/>	<input type="checkbox"/>	
25	Safe grid mechanism of lower leg rest (if available) in every step, even under stress?	<input type="checkbox"/>	<input type="checkbox"/>	
26	<i>Only domiflex 2 nursing care bed:</i> Is the clamping effect of the 6 eccentric clamps sufficient? If this is not the case, the stop nut must be tightened slightly!	<input type="checkbox"/>	<input type="checkbox"/>	
Chassis (with scissors construction beds) / end panels (of actuator beds):				
27	Hub adjustment properly and without any obstacles?	<input type="checkbox"/>	<input type="checkbox"/>	
28	Safe braking effect, blocking and free running of wheels?	<input type="checkbox"/>	<input type="checkbox"/>	
Electric components:				
29	Testing of hand control (keys and disabling function) all working properly without any defects?	<input type="checkbox"/>	<input type="checkbox"/>	
30	Battery/Bock battery/emergency lowering: Function properly and without any defects?	<input type="checkbox"/>	<input type="checkbox"/>	
General:				
31	Function of the accessories flawless and safe? (e.g. lifting pole incl. grab handle and belt, stand-up aids, wall deflector holder, etc.)	<input type="checkbox"/>	<input type="checkbox"/>	
Electric measuring:				
No	Description	Yes	No	Remark
Insulation resistance - (must be only measured on old models before manufacture year of 2002.)				
32	Insulation resistance – measured value larger than 7 MΩ?	<input type="checkbox"/>	<input type="checkbox"/>	
Device leakage current - (This measurement does not have to be carried out for nursing care beds with a limoss drive set for nursing care beds manufactured from 2018-05 onwards, or for nursing care beds with a Dewert drive set for nursing care beds manufactured from 2015-07 onwards during the first 10 years of service life, if the visual and functional testing is passed, if this is a nursing care bed with a limoss or Dewert switched-mode power supply (SMPS). With these nursing care beds, the mains voltage is directly converted into a safety extra-low voltage of max. 35 V in the switch-mode power supply unit.)				
33	Device leakage current - measured value smaller than 0.1mA?	<input type="checkbox"/>	<input type="checkbox"/>	
Evaluation				
No	Description	Yes	No	Remark
34	All values/inspection within the permissible range passed?	<input type="checkbox"/>	<input type="checkbox"/>	
In the event the inspection result did not pass:		<input type="checkbox"/> Repair <input type="checkbox"/> Singling out		
Date / Signature		Next inspection		



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